## GOVERNMENT POLYTECHNIC JAJPUR A/ P: Ragadi, Block: Korei, Dist.: Jajpur, Odisha- 755019

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| Discipline:<br>Metallurgy            | Semester:<br>6th                          | Name of the Teaching faculty: Ashok kumar mishra             |
|--------------------------------------|---|--|
| Subject:<br>Mechanical<br>metallurgy | No of<br>Days/Week<br>class<br>alloted: 4 | Semesterfrom Date:10.03.2022To Date:10.6.2022No of weeks: 15 |
| Week                                 | Class Day                                 | Topics   |
| 1st                                  | 1 <sup>st</sup>                           | introduction   |
|                                      | 2 <sup>nd</sup>                           | Dislocation and its types                                    |
|                                      | 3 <sup>rd</sup>                           | Dislocation behaviour  |
|                                      | 4 <sup>th</sup>                           | Dislocation role in deformation                              |
| 2nd                                  | 1 <sup>st</sup>                           | Dislocation in various crystals                              |
|                                      | 2 <sup>nd</sup>                           | Sources of dislocation                                       |
|                                      | 3 <sup>rd</sup>                           | Twinning and deformation                                     |
|                                      | 4 <sup>th</sup>                           | Slip and deformation   |
| 3rd                                  | 1 <sup>st</sup>                           | Explain elastic behaviour of metals                          |
|                                      | 2 <sup>nd</sup>                           | Explain plastic behaviour of metals                          |
|                                      | 3 <sup>rd</sup>                           | Explain yielding criteria                                    |
|                                      | 4 <sup>th</sup>                           | Explain yielding criteria                                    |
| 4th                                  | 1 <sup>st</sup>                           | Derive critically resolved shear stress                      |
|                                      | 2 <sup>nd</sup>                           | Class test   |
|                                      | 3 <sup>rd</sup>                           | Explain deformation of polycrystalline aggregates            |
|                                      | 4 <sup>th</sup>                           | Explain deformation of polycrystalline aggregates            |
| 5th                                  | 1 <sup>st</sup>                           | Discussion regarding strengthening mechanism                 |
|                                      | 2 <sup>nd</sup>                           | The role of grain boundary in strengthening mechanism        |
|                                      | 3 <sup>rd</sup>                           | Define Hall-petch equation                                   |
|                                      | 4 <sup>th</sup>                           | Describe yield point phenomenon                              |
| 6th                                  | 1 <sup>st</sup>                           | Explain strain aging   |
|                                      | 2 <sup>nd</sup>                           | Explain solid solution strengthening from fine               |
|                                      | 3 <sup>rd</sup>                           | Describe fiber strengthening                                 |
|                                      | 4 <sup>th</sup>                           |  |
| 7th                                  | 1 <sup>st</sup>                           |  |
|                                      | 2nd                                       | Explain strain hardening                                     |
|                                      | 2rd                                       | Describe bauschingers effect                                 |
|                                      | J <sup>th</sup>                           | Classify different metal working process                     |
| 0+b                                  | 4<br>1 st                                 | Classify different metal working process                     |
| 8th                                  | and                                       | Explain hot working of metals                                |
|                                      |   | Explain cold working of metals                               |
|                                      | 3'"                                       | Advantages of cold and hot working                           |

|      | 4 <sup>th</sup> | Disadvantages of cold and hot working                        |
|------|-----------------|--|
| 9th  | 1 <sup>st</sup> | Explain annealing and its importance                         |
|      | 2 <sup>nd</sup> | Recovery   |
|      | 3 <sup>rd</sup> | Recrystallization  |
|      | 4 <sup>th</sup> | Grain growth   |
| 10th | 1 <sup>st</sup> | How it is affect different properties                        |
|      | 2 <sup>nd</sup> | Explain principle of rolling                                 |
|      | 3 <sup>rd</sup> | Forces involved in rolling                                   |
|      | 4 <sup>th</sup> | Compare between hot rolling and cold rolling                 |
| 11th | 1 <sup>st</sup> | Explain type of roll open pass and box pass pass             |
|      | 2 <sup>nd</sup> | State different types of rolling defects and their controls  |
|      | 3 <sup>rd</sup> | Rolling defect   |
|      | 4 <sup>th</sup> | Remedies of rolling defect                                   |
| 12th | 1 <sup>st</sup> | Explain types forging process                                |
|      | 2 <sup>nd</sup> | Open die forging and closed die forging                      |
|      | 3 <sup>rd</sup> | Equipment used for forging and properties of forging product |
|      | 4 <sup>th</sup> | Defects in forging and remedies                              |
| 13th | 1 <sup>st</sup> | Explain the elementary principle of extrusion                |
|      | 2 <sup>nd</sup> | Direct and indirect extrusion                                |
|      | 3 <sup>rd</sup> | Direct and indirect extrusion                                |
|      | 4 <sup>th</sup> | Defects in extruded product                                  |
| 14th | 1 <sup>st</sup> | Manufacturing of seam less pipe                              |
|      | 2 <sup>nd</sup> | Elementary principle of wire drawing                         |
|      | 3 <sup>rd</sup> | Internal examination   |
|      | 4 <sup>th</sup> | Wire drawing equipment snd defects                           |
| 15th | 1 <sup>st</sup> | Concept of deep drawing                                      |
|      | 2 <sup>nd</sup> | Bending, Shearing and blanking                               |
|      | 3 <sup>rd</sup> | Class test   |
|      | 4 <sup>th</sup> | Bending, Shearing and blanking                               |