## GOVERNMENT POLYTECHNIC JAJPUR

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## DEPARTMENT OF METALLURGICAL ENGINEERING

LESSON PLAN

<b>Discipline</b> Metallurgy	Semester 5th	Name of teaching faculty: Suvendu Muduli lecturer in metallurgy
Subject Heat Treatment Theory	No day/ week class: 4	No of week: 16 Session: Winter 2022
Week	Class Day	Topic
1st	1st	Introduction to heat teratment
	2nd	Revision of iron carbon diagram
	3rd	Solid state transformation
	4th	Discuss about diffusion
2.1	1st	Explain ficks law
	2nd	Mechanism of austenite formation
2nd	3rd	Austenite grain size
	4th	Methods of grain size measurement
	1st	Control of grain size
3rd	2nd	Discuss pearlite transformation
	3rd	Discuss bainite transformation
	4th	Discuss martensite transformation
4th	1st	Draw T.T.T curve
	2nd	Expalin T.T.T curve
	3rd	Draw C.C.T curve
	4th	Explain C.C.T curve
5th	1st	Compare between T.T.T and C.C.T curve
	2nd	T.T.T curve for hypo and hyper eutectiod steel
	3rd	Purpose of heat treatment
	4th	Types of heat treatment
	1st	Discuss annealing method
	2nd	Expalin normalising method

C+h	2nd	
6th	3rd	Revision of old chapter
	4th	Class test-1 m.c.q type
7th	1st	Discuss hardening method
	2nd	Factors affecting hardening method
	3rd	Different quenchants and application
	4th	Discuss stages of tempering
	1st	Different thermo-mechanical treatment of steel
	2nd	Discuss martempering
8th	3rd	Dicuss austempering
	4th	Expalin sub-zero treatment
	1st	First I.A test
	2nd	Discuss hardenability
9th		Explain jominy end quench test
	3rd	explain joining the quench test
	4th	Discuss Grossmans method
	1st	Compare hardness and hardnability
10th	2nd	Fracture test and chemical composition test
	3rd	Factors affecting hardenability
	4th	Case hardenung method
	1st	Discuss flame hardening method
11th	2nd	Explain induction hardening method
11(1)	3rd	Discuss laser beam hardening
	4th	Measurement of case depth
	1st	Discuss solid carburising
12th	2nd	Discuss liquid carbursing
12(1)	3rd	Class test-2 m.c.q type
	4th	Dicuss gas carburising
	1st	Expalin vacuum carburising
13th	2nd	Define nitriding
1501.	3rd	Expalin cyaniding
	4th	Discuss carbonitriding
14th	1st	Discuss plasma nitriding
	2nd	Discuss salt bath nitro-carburising
	3rd	Principle of boronising

	4th	Principle of chromising
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15th	1st	Expalin toyato diffusion method
	2nd	Expalin post carbonising treatment
	3rd	Principle of age hardening
	4th	Precipitation method of Al-Cu alloy
16th	1st	Heat treatment of die steel and alloy steel etc.
	2nd	Effect of alloying elements in haet treatment of steel
	3rd	Revision of old chapter
	4th	Second I.A test