## GOVERNMENT POLYTECHNIC JAJPUR

At/ Po: Ragadi, Block: Korei, Dist.: Jajpur, Odisha- 755019

https://www.gpjajpur.org E-mail: principalgpjajpur@yahoo.co.in Contact: 9437155107

Website:

## DEPARTMENT OF MECHANICAL LESSON PLA V (2023-24)

| Discipline:<br>MECHANICAL | SEMESTER: 6TH                       | Name of the Teaching faculty: GITANJALI SETHI                             |  |
|---------------------------|-------------------------------------|---|--|
| SUBJECT:<br>IEM (TH-1)    | No of Days/Week<br>class alloted: 4 | Semester starts from Date: 1£.01.2024 To Date: 26.04.2024 No of weeks: 15 |  |
|                           | İst                                 | (CH-1) PLANT ENGINEERING  |  |
| 1st<br>2nd                |                                     | 1.1 Selection of Site of Industry   |  |
|                           | 2nd                                 | 1.2 Define plant layout   |  |
|                           |                                     | 1.3 Describe the objec ive and principles of plant layout.                |  |
|                           | 3rd                                 | 1.4 Explain Process Layout  |  |
|                           | 4th                                 | Explain Product La yout   |  |
|                           | İst                                 | Explain Combination Layout.   |  |
|                           |                                     | 1.5 Techniques to improve layout  |  |
|                           | 2nd                                 | 1.6 Principles of material handling equipment.                            |  |
|                           | 3rd                                 | Principles of material handling equipment.                                |  |
|                           | 4th                                 | 1.7 Plant maintenance   |  |
|                           | -                                   | 1.7.1 Importance of plant maintenance.                                    |  |
|                           | lst                                 | 1.7.2 Break down maintenance.   |  |
|                           |                                     | 1.7.3 Preventive mainter ance.  |  |
| 3rd                       | 2nd                                 | 1.7.4 Scheduled maintenance.REVISION                                      |  |
|                           | 3rd                                 | (CH-2) OPERATIONS RESEARCH  |  |
|                           | 4th                                 | 2.1 Introduction to Operations Research and its applications.             |  |
|                           |                                     | Introduction to Operations Research and its applications.                 |  |
|                           | İst                                 | 2.2 Define Linear Programming Problem                                     |  |
| 4th                       | 2nd                                 | Define Linear Programming Problem   |  |
|                           | 3rd                                 | 2.3 Solution of L.P.P. by graphical method.                               |  |
|                           | 4th                                 | Solution of L.P.P. by graphical method.                                   |  |
| 5th                       | lst                                 | 2.4 Evaluation of Project completion time by Critical Path Method         |  |
|                           | 2nd                                 | Evaluation of Project completion time by PERT Method                      |  |
|                           | 3rd                                 | Simple problems   |  |
|                           | 4th                                 | 2.5 Explain distinct feat ares of PERT with respect to CPM,REVISION       |  |
| 6th                       | lst                                 | (CH-3) INVENTORY CONTROL  |  |
|                           |                                     | 3.1 Classification of inventory.  |  |
|                           | 2nd                                 | 3.2 Objective of inventory control.                                       |  |
|                           | 3rd                                 | 3.3 Describe the functions of inventories.                                |  |
|                           | 4th                                 | 3.4 Benefits of inventory control.  |  |
|                           | İst                                 | 3.5 Costs associated with inventory.                                      |  |
| 7+15                      | 2nd :                               | 6.6 Terminology in inventory control                                      |  |
| 7th                       | 3rd :                               | 2.7 Explain and Derive economic order quantity for Basic model.           |  |
|                           | 4th                                 | Solve numerical   |  |

|         | Ist   | 3.8 Define and Explain ABC analysis.                                    |  |
|---------|-------|---|--|
|         | 2nd   | Explain ABC analysis.REVISION   |  |
| 8th     | 3rd   | (CH-4) INSPECTION AND QUALITY CONTROL                                   |  |
|         |       | 4.1 Define Inspection and Quality control.                              |  |
|         | 4th   | 4.2 Describe planning of inspection.                                    |  |
| 7 7 7 7 | lst   | 4.3 Describe types of inspection.                                       |  |
| 9th     | 2nd   | 4.4 Advantages and disadvantages of quality control.                    |  |
|         | 3rd   | 4.5 Study of factors influencing the quality of manufacture.            |  |
|         | 4th   | 4.6 Explain the Concept of statistical quality control                  |  |
|         | lst   | Control charts (X, Ft, P and C - charts).                               |  |
|         | 2nd   | 4.7 Methods of attributes.  |  |
| 10th    | 3rd   | 4.8 Concept of ISO 9001-2008.   |  |
|         | 4th   | 4.9.1 Quality management system, Registration /certification procedure. |  |
|         | lst   | 4.9.2 Benefits of ISO to the organization.                              |  |
|         | 2nd   | 4.9.3 JIT, Six sigma  |  |
| 11th    | 3rd   | 7S, Lean manufacturing  |  |
|         | 4th   | 4.9.4 Solve related problems.   |  |
|         | 1 st  | Solve related problems.REVISION   |  |
|         | 2nd   | (CH-5) PRODUCTION PLANNING AND CONTROL                                  |  |
| 12th    |       | 5.1 Introduction  |  |
|         | 3rd   | 5.2 Major functions of production planning                              |  |
|         | 4th   | 5.2 Major functions of production control                               |  |
|         | lst   | 5.3 forecasting & Methods of forecasting                                |  |
| 13th    | 2nd   | 5.3.1 Routing   |  |
| 15111   | 3rd   | 5.3.2 Scheduling  |  |
|         | 4th   | 5.3.3 Dispatching   |  |
|         | - 1st | 5.3.4 Controlling   |  |
| 14th    | 2nd   | 5.4 Production & Typ is of production                                   |  |
| 1401    | 3rd   | 5.4.1 Mass production   |  |
|         | . 4th | 5.4.2 Batch production  |  |
|         | İst   | 5.4.3 Job order production  |  |
| 1546    | 2nd   | 5.5 Principles of product planning.                                     |  |
| 15th    | 3rd   | Principles of process planning.   |  |
| Ī       | 4th   | REVISION  |  |

| M.<br>No. | Name of Authors   | Title of the York                       | Name of the Publisher |
|-----------|-------------------|---|-----------------------|
| !         | O.P KHANNA        | INDUSTRIAL INGINITRING & MANAGEMENT     | DHANPAT RAL&<br>SONS  |
| 1         | MARIAND<br>HISANG | INDUSTR ALLENGG & PRODUCTION MANAGEMENT | S.CHAND               |
|           | M MAHAJAN         | STATISTICAL QUALITY                     | DHANPAL RALASONS      |

Signature of faculty

Sr. Leut. Mich.